



4-Flute, Square End & Corner Radius, 30° Helix (.032-.049)

Cutter ø	Flute Length	OAL	Radius	Shank ø	Uncoated Part #	AlTiN Coated Part #
.032	.096	1-1/2	—	1/8	RE15032	RE28032
.033	.099	1-1/2	—	1/8	RE15033	RE28033
.034	.102	1-1/2	—	1/8	RE15034	RE28034
.035	.053	1-1/2	—	1/8	RE26035	RE26235
.035	.053	1-1/2	.005	1/8	RE27017	RE27218
.035	.053	1-1/2	.010	1/8	RE27019	RE27220
.035	.105	1-1/2	—	1/8	RE15035	RE28035
.035	.105	1-1/2	.005	1/8	RE27417	RE27618
.035	.105	1-1/2	.010	1/8	RE27419	RE27620
.036	.108	1-1/2	—	1/8	RE15036	RE28036
.037	.111	1-1/2	—	1/8	RE15037	RE28037
.038	.114	1-1/2	—	1/8	RE15038	RE28038
.039	.117	1-1/2	—	1/8	RE15039	RE28039
.040	.060	1-1/2	—	1/8	RE26040	RE26240
.040	.060	1-1/2	.005	1/8	RE27021	RE27222
.040	.060	1-1/2	.010	1/8	RE27023	RE27224
.040	.120	1-1/2	—	1/8	RE15040	RE28040
.040	.120	1-1/2	.005	1/8	RE27421	RE27622
.040	.120	1-1/2	.010	1/8	RE27423	RE27624
.041	.123	1-1/2	—	1/8	RE15041	RE28041
.042	.126	1-1/2	—	1/8	RE15042	RE28042
.043	.129	1-1/2	—	1/8	RE15043	RE28043
.044	.132	1-1/2	—	1/8	RE15044	RE28044
.045	.068	1-1/2	—	1/8	RE26045	RE26245
.045	.068	1-1/2	.005	1/8	RE27025	RE27226
.045	.068	1-1/2	.010	1/8	RE27027	RE27228
.045	.068	1-1/2	.015	1/8	RE27029	RE27230
.045	.135	1-1/2	—	1/8	RE15045	RE28045
.045	.135	1-1/2	.005	1/8	RE27425	RE27626
.045	.135	1-1/2	.010	1/8	RE27427	RE27628
.045	.135	1-1/2	.015	1/8	RE27429	RE27630
.046	.138	1-1/2	—	1/8	RE15046	RE28046
.047	.071	1-1/2	—	1/8	RE26047	RE26247
.047	.071	1-1/2	.005	1/8	RE27031	RE27232
.047	.071	1-1/2	.010	1/8	RE27033	RE27234
.047	.071	1-1/2	.015	1/8	RE27035	RE27236
.047	.141	1-1/2	—	1/8	RE15047	RE28047
.047	.141	1-1/2	.005	1/8	RE27431	RE27632
.047	.141	1-1/2	.010	1/8	RE27433	RE27634
.047	.141	1-1/2	.015	1/8	RE27435	RE27636
.048	.144	1-1/2	—	1/8	RE15048	RE28048
.049	.147	1-1/2	—	1/8	RE15049	RE28049



Tolerances	Diameter	Shank	Radius
All Sizes	+0.0005, -0.0005	-0.0001, -0.0003	+0.0002, -0.0002



Speeds & Feeds page 215.